

# ●PIKA d.o.o.

## SREDSTVA IN OPREMA ZA KERAMIKO

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## **INSTRUCTION FOR USE**

- 1.) CONNECT GAS TUBE TO GAS PRESSURE REGULATOR ON GAS CYLINDER
- 2.) CONNECT OXYGEN TUBE TO OXYGEN PRESSURE REGULATION ON OXYGEN CYLINDER
- 3.) PEDAL ON OFF POSITION. TWO PIPES FOR GAS AND OXYGEN CLOSED.
- 4.) ADJUST GAS PRESSURE ON REGULATOR TO 1- 2 BAR.
- 5.) OPEN GRADUALLY GAS TAP.
- 6.) LIGHT GAS BURNER WITH PEDAL ON.
- 7.) ADJUST GAS FLAME TO 3 – 4 CM LONG.
- 8.) OPEN OXYGEN AND ADJUST PRESSURE TO 3 – 4 BAR.
- 9.) PUSH PEDAL ON WORKING POSITION.
- 10.) WITH BURNER VALVES ADJUST FLAME POWER TO SOFT SILENCE FLAME.
- 11.) TO SWITCH OFF PUSH SMALL PEDAL TO OFF POSITION.

### **WHEN WORK IS FINISHED:**

PEDAL ON OFF POSITION  
CLOSE VALVE ON OXYGEN CYLINDER  
CLOSE VALVE ON GAS CYLINDER

### **WHEN YOU START AGAIN WITH WORK:**

PEDAL MUST BE ON OFF POSITION  
OPEN GAS VALVE  
LIGHT BURNER  
OPEN OXYGEN VALVE

**IMPORTANT:** SEQUENCES OF SWITCHING ON AND REGULATION ARE: FIRST GAS, SECOND OXYGEN.  
SWITCHING OFF OR DISCONNECTING IS: FIRST OXYGEN, SECOND GAS.

**WARNING:**

WHEN CYLINDER GAS VALVE IS OPEN AND FLAME SCREW IS OPEN, IS NECESSARY IMMEDIATELY LIGHT THE BURNERS TO AVOID DANGEROUS CONCENTRATION OF GAS!!!

IF YOU FEEL STRONG SMELL OFF GAS, VENTILATE THE PLACE AND CHECK ALL CONNECTIONS TO AVOID DANGEROUS CONCENTRATION OF GAS!!!

**SAFETY INSTRUCTIONS:**

ALL PARTS COMING IN CONTACT WITH OXYGEN MUST BE KEPT IN AN OIL AND GREASE – FREE CONDITION.

FIRE AND EXPLOSION HAZARD!

ALL VALVES HAS ALWAYS TO BE OPENED SLOWLY!

CONTROL AND CHANGE ALL DAMAGED TUBES AND MECHANICAL PARTS.

WORKING WITH FLAME PROTECTS YOUR EYES WITH SAFETY SPECTACLES.